

CorroMax™

**Technical Guide** 

Fielders is again giving our customers even more choice with the introduction of two new corrugated styles...

Introducing CorroMax<sup>™</sup>. Available in 21mm and 35mm corrugated profiles, the benefits of CorroMax<sup>™</sup> go beyond aesthetics. The deeper ribbed profiles mean that CorroMax<sup>™</sup> is stronger than traditional corrugated steel profiles giving it greater spanning capacity and resistance to damage.

The wider ribs also give CorroMax<sup>™</sup> greater water carrying capacity meaning it can be used at lower pitches.





Figure 1b: Corromax™ 35

### **Material Specifications**

CorroMax™ 21					
Property		0.40 BMT	0.48 BMT	Notes	
Mass/Unit Length (kg/m)	COLORBOND® steel	3.4	4.0	1000/(m/tonne)	
Mass Unit Area (kg/m²)	COLORBOND® steel	4.4	5.2	1000/(m Mass/profile width)	
Minimum Yield Strength		G550			
Coverage (mm)		762			
Tolerance		± 10mm length; ±4mm width			

CorroMax™ 35					
Property		0.48 BMT	Notes		
Mass/Unit Length (kg/m)	COLORBOND® steel	4.0	1000/(m/tonne)		
Mass Unit Area (kg/m²)	COLORBOND® steel	5.5	1000/(m Mass/profile width)		
Minimum Yield Strength		G550			
Coverage (mm)		724			
Tolerance		± 10mm length; ±4mm width			

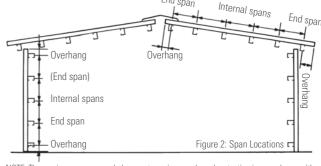
- Note 1: ZINCALUME® aluminium/zinc/magnesium alloy-coated steel complying with AS1397:2011 G550 (550 MPa minimum yield stress), AM125 (125g/m²).
- Note 2 The COLORBOND® steel is pre-painted steel with the paint complying with AS/NZS 2728:2013 and the steel base is aluminium/zinc/magnesium alloy coated steel complying with AS 1397:2011 G550 (550 MPa minimum yield stress), AM100 (100 g/m²).
- Note 3: COLORBOND® steel base metal thicknesses are 0.40 or 0.48mm.
- Note 4: Where ZINCALUME® steel/COLORBOND® steel are recommended to be used in an environment then the ZINCALUME® steel/COLORBOND® steel provides a minimum of twice the life of conventional galvanised steel in the same environment for the same coating thickness.
- Note 5: Both COLORBOND® steel Metallic and COLORBOND® Ultra steel have minimum order quantities and longer lead times, and are subject to availability.
- Note 6: T he Heritage Galvanised steel complying with AS 1397:2011 G550 (550 MPa minimum yield stress), Z600 (600 g/m<sup>2</sup>

#### **Available Colours**

CorroMax<sup>™</sup> is available in unpainted coated ZINCALUME® steel and Heritage Galvanised steel. It is also available in the following COLORBOND® steel colours of Surfmist®, Shale Grey®, Woodland Grey®, Basalt®, Monument® and Windspray®.

## Maximum Recommended Span (mm) - Non- Cyclonic Regions

	CorroMax™ 21				CorroMax™ 35	
Span Type	0.40 BMT		0.48 BMT		0.48 BMT	
	Roof	Wall	Roof	Wall	Roof	Wall
Single Span	750	1800	950	1800	1300	2100
End Span	950	2400	1500	2700	1600	2700
Internal Span	1350	2400	1900	2700	2400	2700
Unstiffened Eaves Overhang	150	150	200	150	200	200
Stiffened Eaves Overhang	400	N/A	450	N/A	600	N/A



NOTE: The maximum recommended support spacings are based on testing in accordance with AS1562.1:1992, AS4040.1:1992 and AS4040.2:1992. Roof spans consider both resistance to wind pressure and light roof traffic (traffic arising from incidental maintenance). Wall spans consider resistance to wind pressure only. The pressure considered is based on buildings up to 10m high in Region B, Terrain Category 3, Ms =0.85, Mi =1.0, Mt =1.0 with the following assumptions made: ROOFS: Cpi=+0.20, Cpe=-0.90, Kl =2.0 for single and end spans, Kl =1.5 for internal spans. WALLS: Cpi=+0.20, Cpe=-0.65, Kl =2.0 for single spans and end spans, Kl =1.5 for internal spans. These spacings may vary by serviceability and strength limit states for particular projects. Table data are based on supports of 1mm BMT.

### Pierce Fixing- Non-Cyclonic

CorroMax™ 21						
Fixing Supports	Crest Fixing	Valley Fixing (Wall only)	Side Lap Fixing			
Fix to Steel Single and lapped steel thickness ≥0.55 up to 1.0mm BMT	Roof Zips M6-11x50	10-16x16, Metal Teks, HH 10-16x25 Designer Head Roof Zips M6-11x25				
Fix to Steel Single steel thickness ≥1.0mm BMT up to 3.0mm BMT	12-14x35, Metal Teks HG, HH AutoTeks 12.5-14x39	10-16x16, Metal Teks, HH 10-16x25 Designer Head	(if required) 10-16x16, MetalTeks, HH			
Fix to Steel Total lapped thickness ≥1.00 BMT up to 3.8mm BMT	12-14x35, Metal Teks HG, HH AutoTeks 12.5-14x39	10-16x16, Metal Teks, HH	Roof Zips M6-11x25			
Fix to Timber Hardwood J1-J3	12-11x50, Type 17 HG, HH	10-12x25, Type 17, HH 10-16x25 Designer Head 12-11x25, Type 17, HH	Sealed blind rivet ø4.8mm aluminium			
Fix to Timber Softwood J4	12-11x50, Type 17 HG, HH Roof Zips M6-11x50 HG, HH	10-12x30, Type 17, HH 12-11x25, Type 17, HH 10-16x25 Designer Head Roof Zips M6-11x25				

CorroMax™ 35						
Fixing Supports	Crest Fixing	Valley Fixing (Wall only)	Side Lap Fixing			
Fix to Steel Single and lapped steel thickness ≥0.55 up to 1.0mm BMT	Roof Zips M6-11x65	10-16x16, Metal Teks, HH 10-16x25 Designer Head Roof Zips M6-11x25				
Fix to Steel Single steel thickness ≥1.0mm BMT up to 3.0mm BMT	12-14x68, Metal Teks HG, HH	10-16x16, Metal Teks, HH 10-16x25 Designer Head	(if required) 10-16x16, Metal Teks, HH			
Fix to Steel Total lapped thickness ≥1.00 BMT up to 3.8mm BMT	12-14x68, Metal Teks HG, HH	10-16x16, Metal Teks, HH	Roof Zips M6-11x25  10-16x25 Designer Head			
Fix to Timber Hardwood J1-J3	12-11x65, Type 17 HG, HH	10-12x25, Type 17, HH 10-16x25 Designer Head 12-11x25, Type 17, HH	Sealed blind rivet ø4.8mm aluminium			
Fix to Timber Softwood J4	12-11x65, Type 17 HG, HH Roof Zips M6-11x65 HG, HH	10-12x30, Type 17, HH 12-11x25, Type 17, HH 10-16x25 Designer Head Roof Zips M6-11x25				

Notes

- $1. \ For other steel \ thicknesses \ not \ specified \ please \ seek \ advice \ from \ screw \ manufacturer.$
- 2. Values given are: gauge/threads per inch/ lengths (mm). HH = Hex. Head, WH = Wafer Head, HG = Hi-Grip
- 3. Care is required during installation to prevent stripping of thin material. (Single ply.)
- 4. Screw specification as above or equivalent fastener.
- 5. All screws with EPDM sealing washer

# **Specifying Fielders**

Please refer to the Specifying Fielders Online Portal www.specifying.fielders.com.au for Wind Pressure Capacities for use in Cyclonic conditions and installation details for CorroMax<sup>TM</sup>.



