

Installation Details: Double Rib

Note:

Available on request, minimum quantities apply.

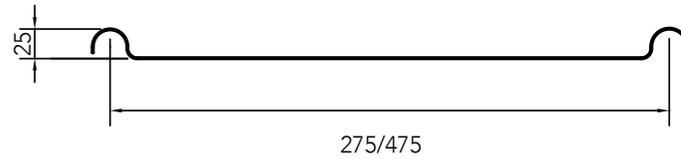


Figure NR ID 001

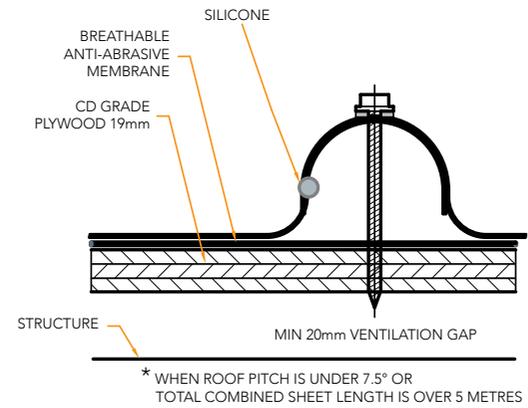


Figure NR IG 002

Installation Details: Single Rib

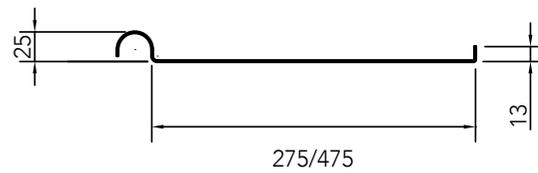


Figure NR ID 003

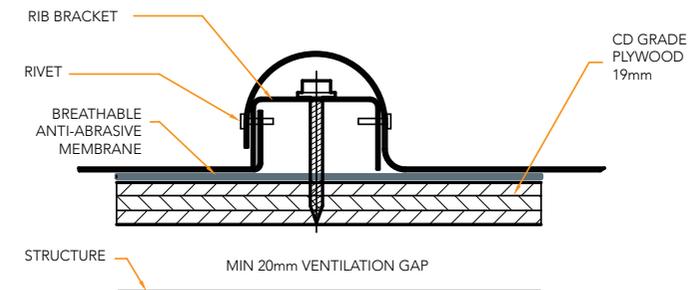


Figure NR IG 004

Installation Details: Ventilation

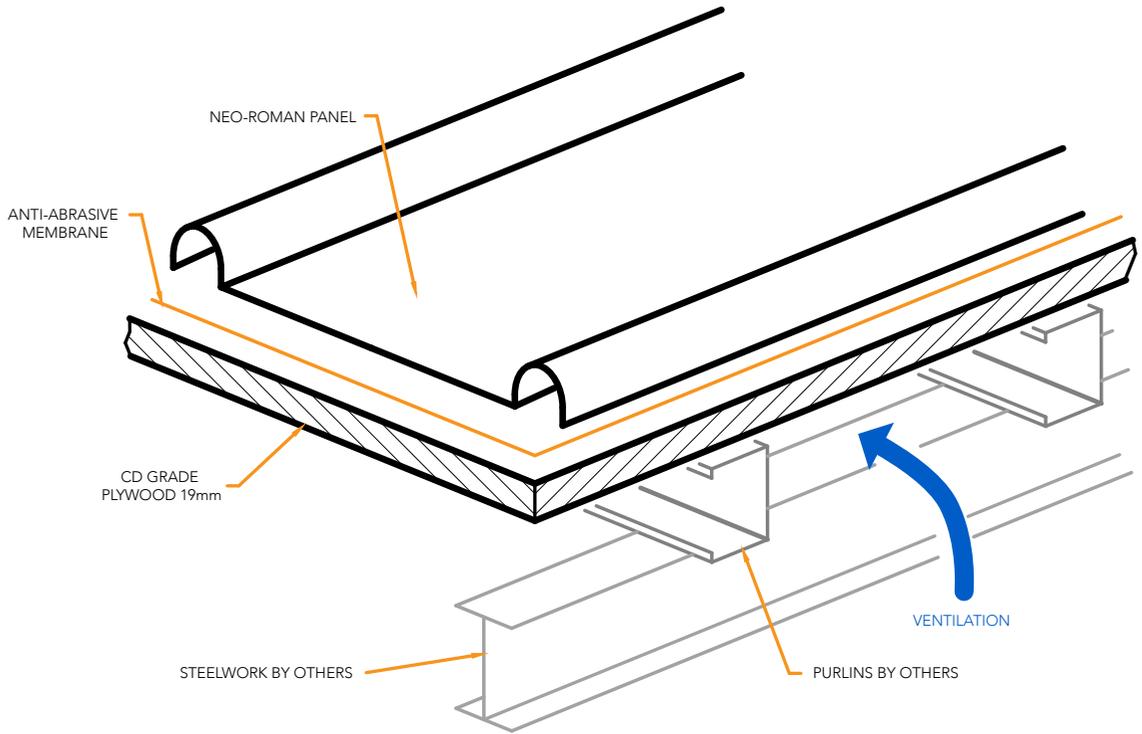


Figure NR ID 012

Installation Details: Eave Gutter

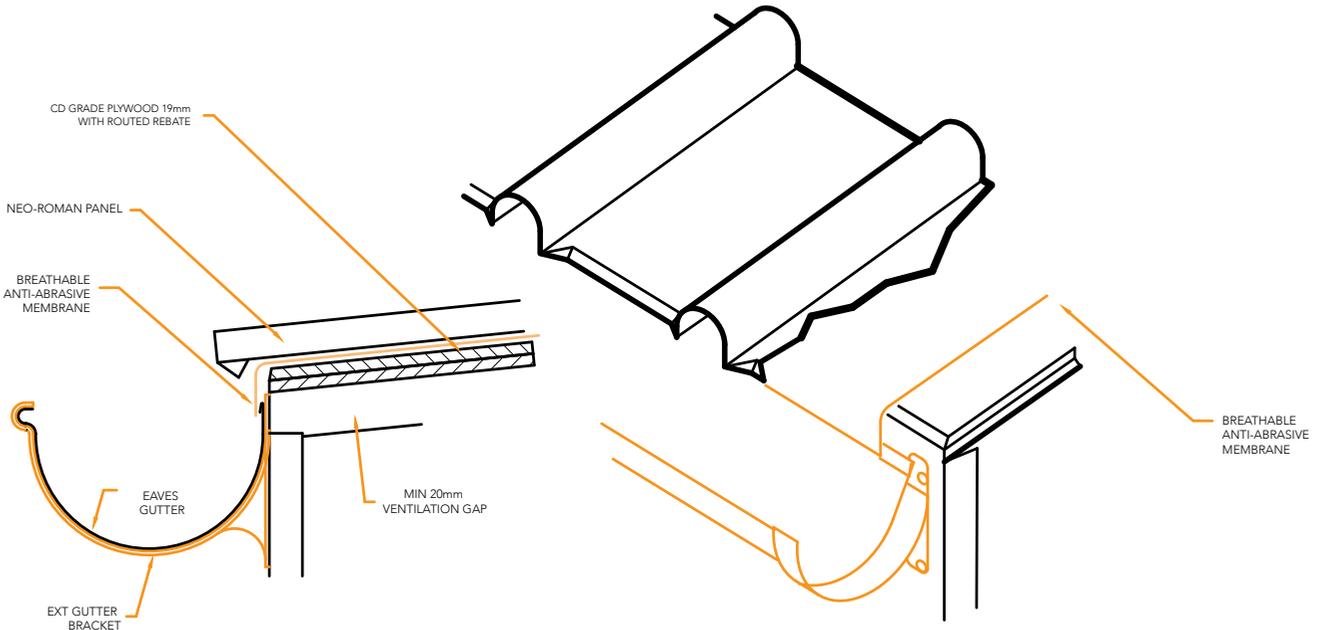


Figure NR ID 005

Installation Details: Low Eave

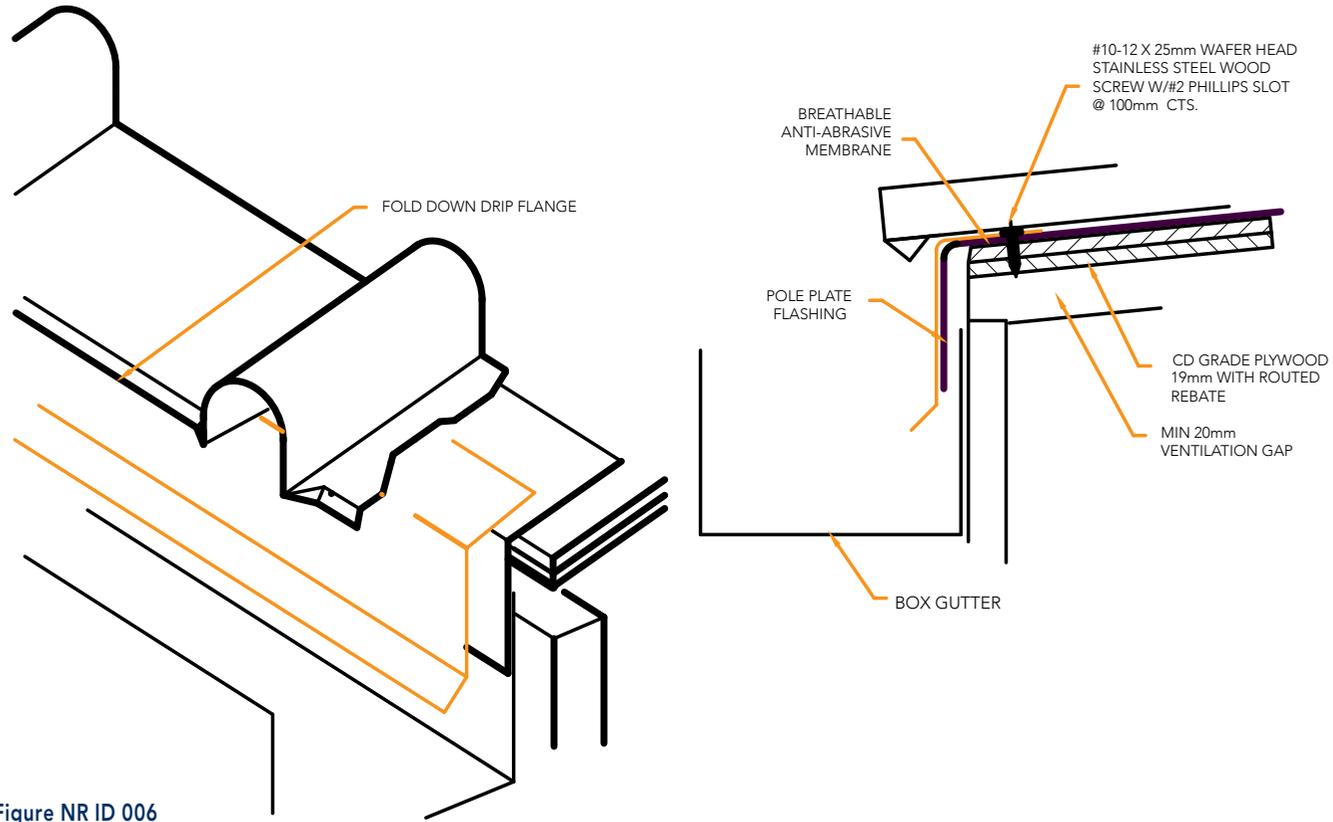


Figure NR ID 006

Installation Details: High Eave

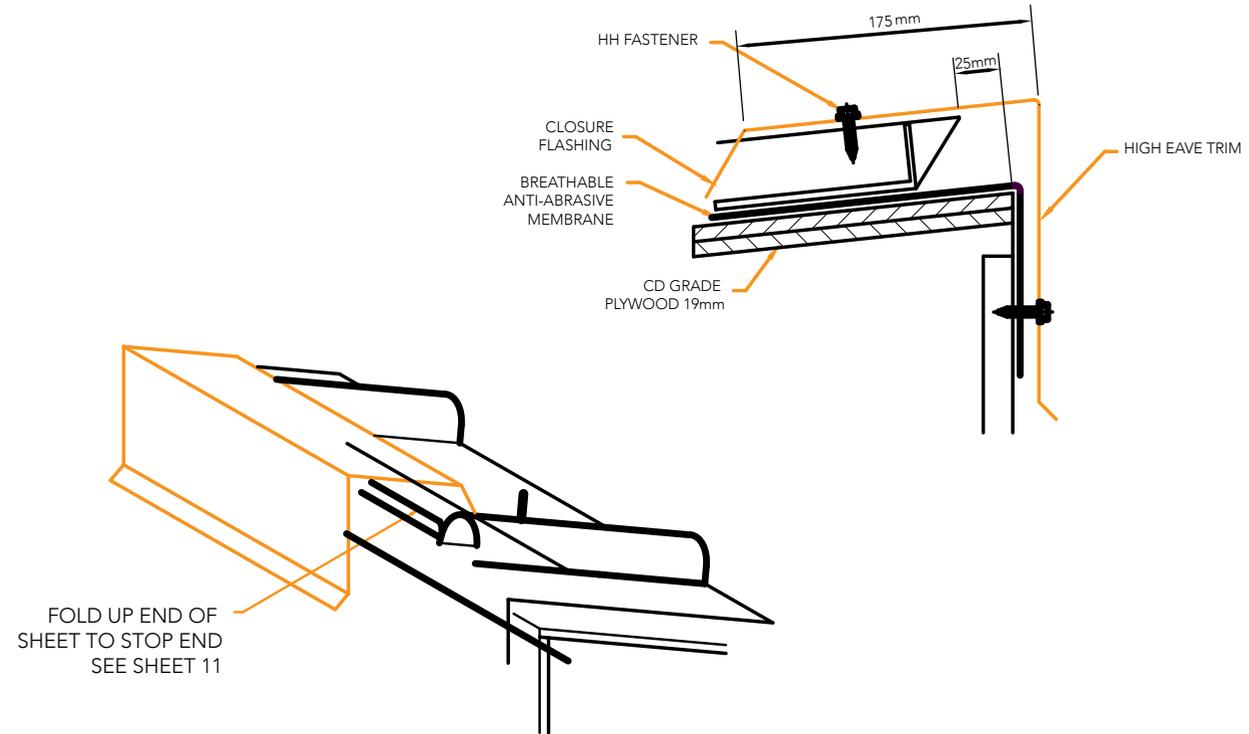


Figure NR ID 007

Installation Details: Hip

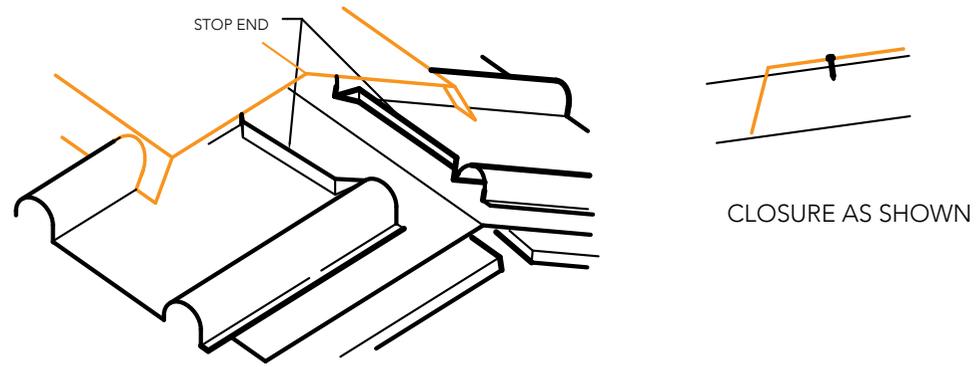
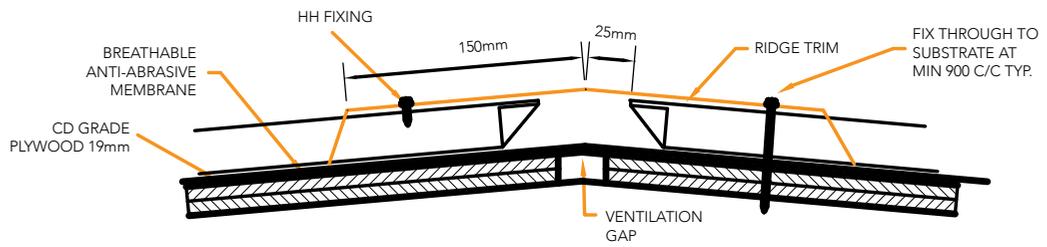
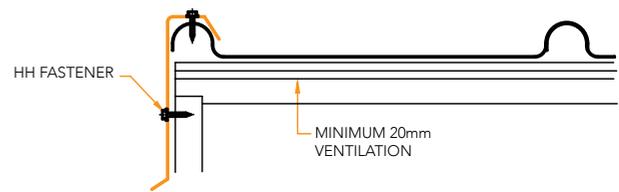


Figure NR ID 008

Installation Details: Rake Barge

OPTION A



OPTION B

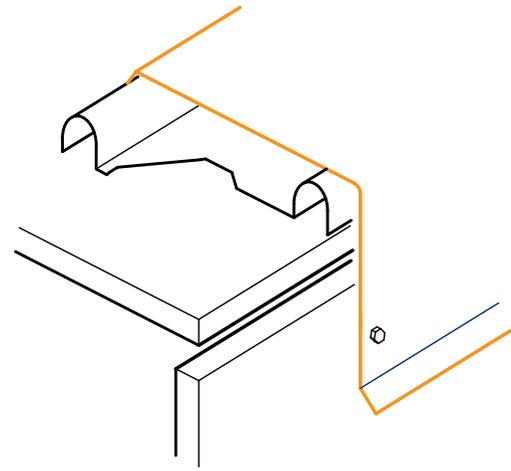
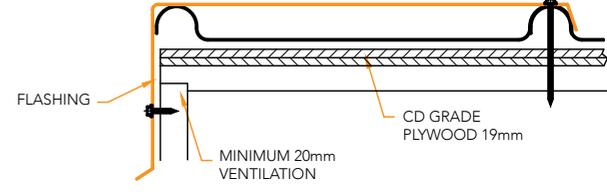


Figure NR ID 009

Installation Details: Rake Wall Flashing

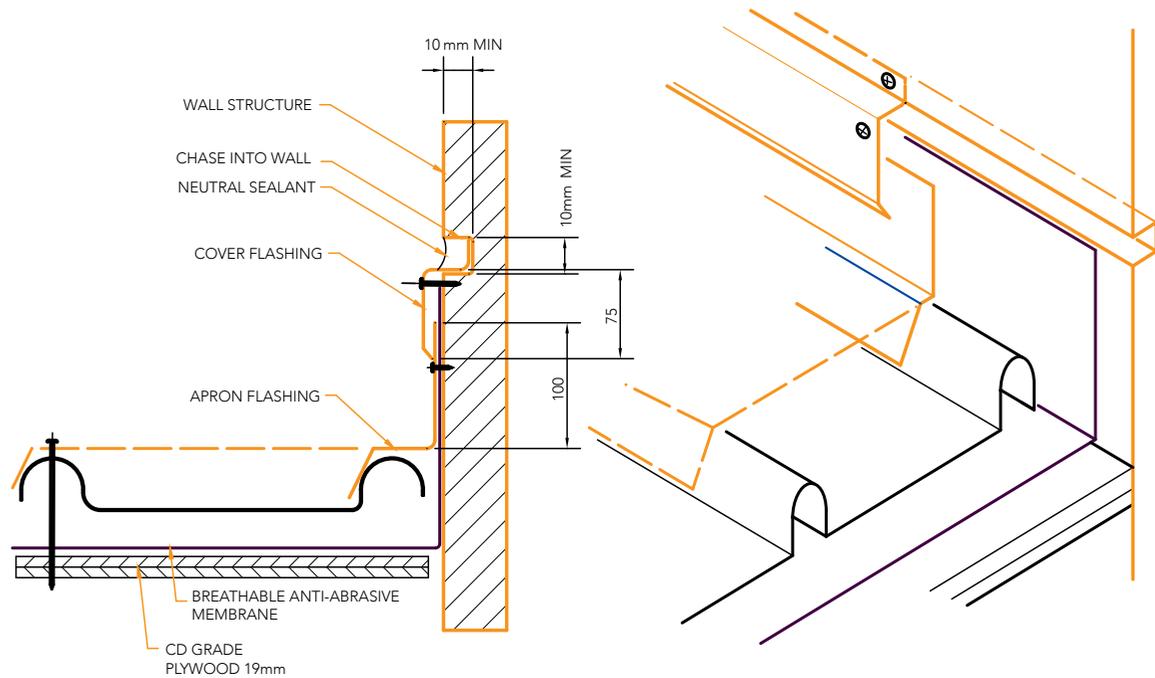


Figure NR ID 010

Installation Details: Valley

For roof pitches greater than 7.5°

Note:

For roof pitches less than 7.5° insert gutter in valley.

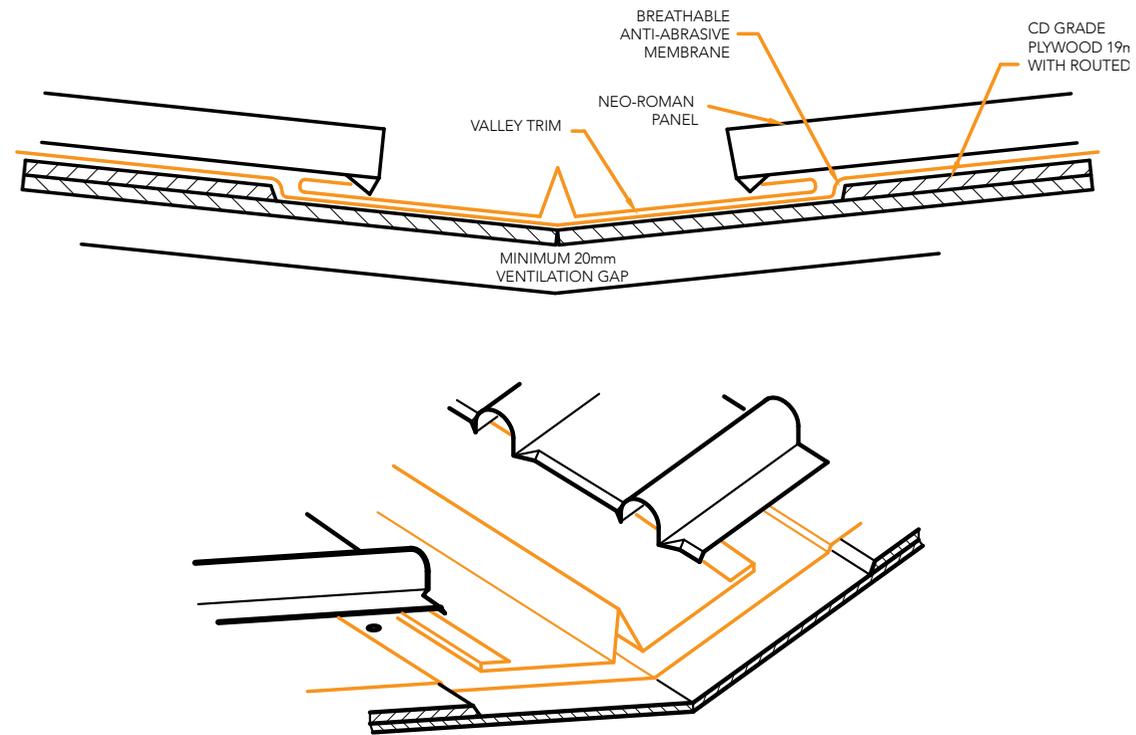


Figure NR ID 011

Installation Details: Field Hem

1. Place pan into the panel hemming tool. The front edge of the tool must rest against the panel edge on both sides.
2. While maintaining pressure against the panel joints, rotate the hemming tool 45°.

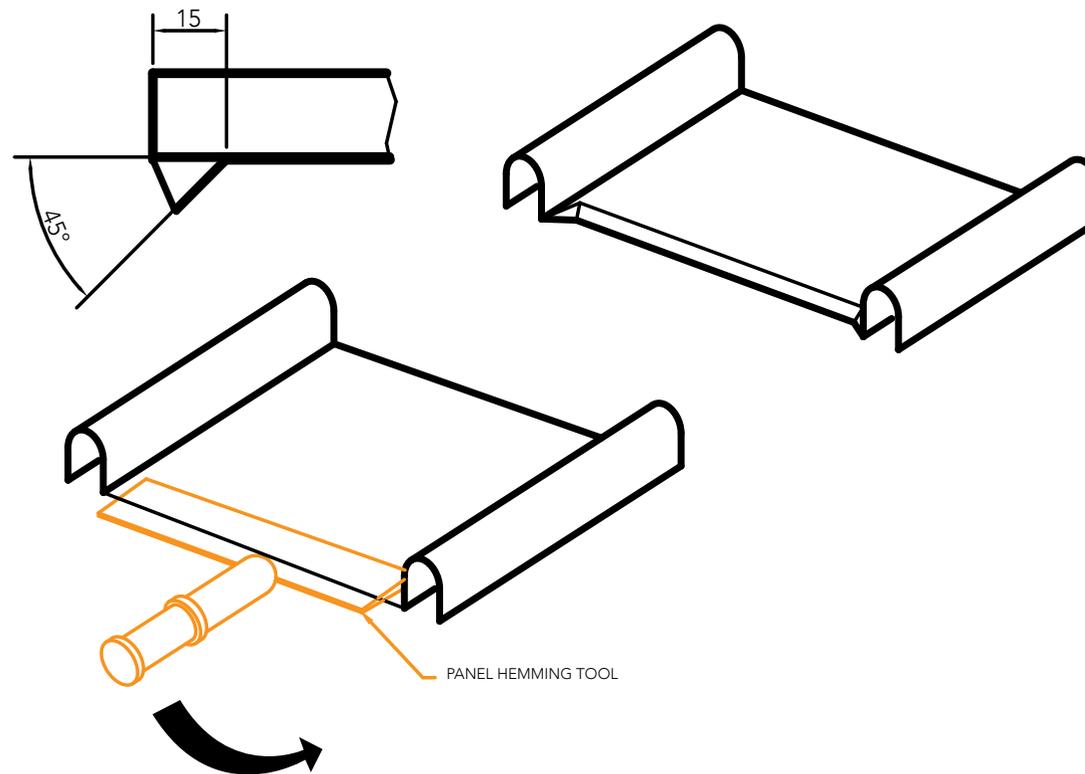


Figure NR ID 013

Installation Details: Stop End

1. Place pan into the panel stop end tool. The front edge of the tool must rest between the ribs.
2. While maintaining pressure against the panel, rotate the stop end tool as close to 90 degrees as possible.
3. Inspect completed bend.

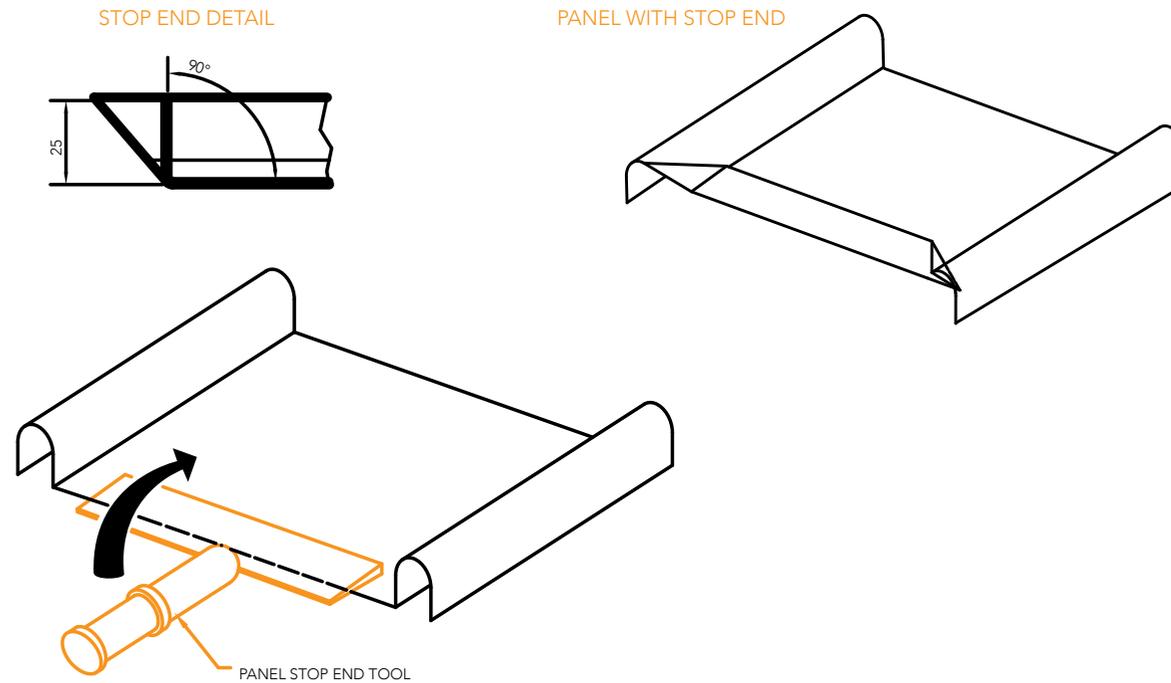


Figure NR ID 014